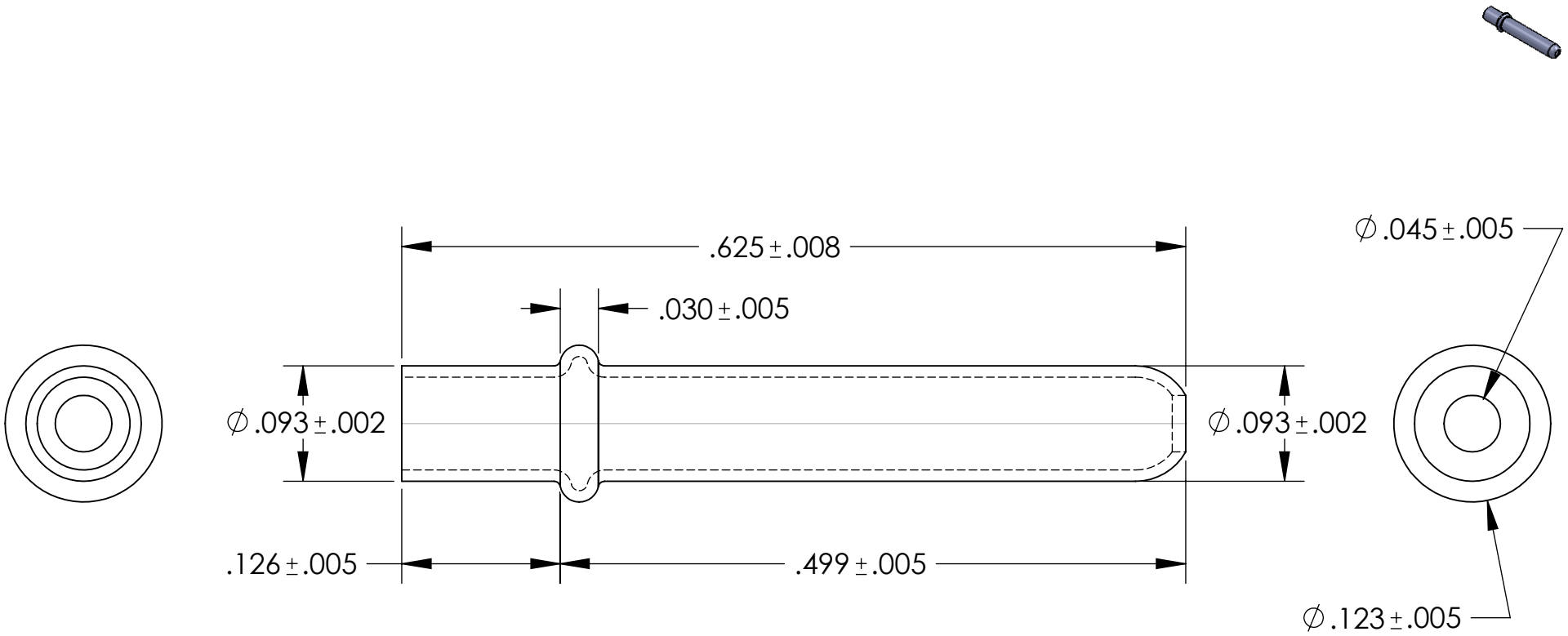

NOTES:

1) OUTSIDE DIMENSIONS AND INSIDE DIMENSIONS TO BE MEASURED BY RING AND PLUG GAUGE

2) LOW SPOTS MAY BE PRESENT

3) TUMBLE TO SMOOTH BURRS

4) 3 SCORE MARKS IN SPLIT TYPE PIN

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	ORIGINAL BY		4/6/87
	UPDATED BY	T.P.	8/16/10
	ENG APPR.		
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
MATERIAL CDA 260	COMMENTS:		
FINISH			
DO NOT SCALE DRAWING			

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TITLE:

R093-084A

SIZE	DWG. NO.	REV
A		

SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

5 4 3 2 1